



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5000387
D2463-0870
Job Sheet 166613



Part No: D2463-0870

Job Qty: 4 ea

Part Name: 1/2" Seal-87"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/12/17

Job Tracking No:

Due Date: 10/12/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Temsco Helicopters Inc (CTEMS01)

PO Box 5057, 5411 North Tongass Highway Ketchikan, AK, 99901 USA ph:(907) 225-5141

Note: DWG REV B IPP: B 99.03.29 Re-Format DM IPP Rev:C 10.11.02 as per revA DD verf:EC

Ship Via:

Bill of Materials

Part/Part Name	Part Note	Serial No	Quantity	Location
D2463-0870	DWG REV B IPP: B 99.03.29 Re-Format DM IPP Rev:C 10.11.02 as per revA DD	F163777	2.000	ST007
1/2" Seal-87"	verf:EC	F166273	10.000	ST012A
D2463	DWG REV B IPP: B 99.02.18 Changed Inspection Level DM	<u>F160119</u>	252.000	ST409
1/2" Seal (\$ Per Foot)				

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea	10/11/17	0.00	0.00	Start up container	
100	Small Fab	4 pcs	10/12/17	0.00	0.15	Small Fab	<i>DAS</i>
110	QC	4 pcs	10/12/17	0.00	0.00	QC5	<i>38</i>
120	Packaging	4 pcs	10/12/17	0.00	0.00	Packaging3	<i>9-85</i>
130	QC21-SA	4 Ea	10/12/17	0.00	0.00	QC21	<i>ML5 17-11-02</i>

Part Op 100 - Cut as per dwg

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2463	29	252	0	0

Part Specifications

Specifications could not be found.

Plex 10/12/17 10:26 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐													
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Date : _____	Step #: _____	QTY Effective : _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																													
Description Work Order Deviation				MRB (QSI042) Approval																													
 S000387 1/2" Seal - 87" D2463 - 0870 PART NO: Revision: Operation: Quantity: Change No:				Completed By																													
				Lead hand / Supervisor Approval Verification																													
				QC / QA Coordinator Approval																													
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